



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-766-021
Job Sheet 180530



Part No: D350-766-021

Job Qty: 1 ea

Part Name: Interior Protector - Aft Baggage Compartment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/9/18

Job Tracking No:

Due Date: 8/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-766 REV C IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Stores/Pkg-1		AUG 01 2018
110	Packaging	1 pcs	8/13/18	8/13/18	0.00	0.00	Packaging1-4		AUG 14 2018
120	QC	1 pcs	8/13/18	8/13/18	0.00	0.00	QC4		JRB
125	DC	1 pcs	8/13/18	8/13/18	0.00	0.00	DC		AUG 14 2018
130	Packaging	1 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-1		JRB
140	QC21-FG	1 Ea	8/13/18	8/13/18	0.00	0.00	QC21		
Part Op Descriptions: 125 - Photocopy bluefile & type labels per PPP D350-766-021 CHG003									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R7	Screw	14 Ea (14 ea)	90-Start up Operation	IM130702-10
AN525-10R9	Screw	4 Ea (4 ea)	90-Start up Operation	IM133990-17
CCR264SS3-2	Rivet, Cherry	8 pcs (8 ea)	90-Start up Operation	5071733
CR3213-4-02	Cherry Rivet	8 Ea (8 ea)	90-Start up Operation	5027730
CR3523-4-02	Rivet	12 Ea (12 ea)	90-Start up Operation	IM136787
CR3523-4-03	Rivet	16 Ea (16 ea)	90-Start up Operation	IM131317-2
D3889-041	Panel Floor - Sub-Component Of#D350-766-021	1 Ea (1 ea)	90-Start up Operation	5091143
D3890-041	Panel Wall - Sub-Component Of#D350-766-021	1 Ea (1 ea)	90-Start up Operation	5098305
D3891-041	Panel Fwd LH - Sub-Component Of#D350-766-021	1 Ea (1 ea)	90-Start up Operation	5091713
D3891-042	Panel Fwd LH - Sub-Component Of#D350-766-021	1 Ea (1 ea)	90-Start up Operation	5071717
D3944-1	Placard	1 Ea (1 ea)	90-Start up Operation	5088550
D3945-041	Bracket	4 Ea (4 ea)	90-Start up Operation	5147110
D3948-041	Plate, Anchor	3 Ea (3 ea)	90-Start up Operation	5057904
D3948-043	Plate, Anchor	4 Ea (4 ea)	90-Start up Operation	5091983
MS21059L3	Nut Plate	4 Ea (4 ea)	90-Start up Operation	5079114

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R7	14	394	0
	AN525-10R9	4	79	0
	CCR264SS3-2	8	288	0
	CR3213-4-02	8	84	0
	CR3523-4-02	12	195	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Large Fab ☐	Composite ☐	Supplier ☐			

Date : _____ Step #: _____ QTY Effective : _____ MRB (QSI042) Approval _____

Description Work Order Deviation

Dart Aerospace Ltd. 1270 Aberdeen Street Markham, ON L3R 9K7 CANADA TEL: 1 813 632-9200 Email: sales@dartaero.com www.dartaerospace.com Container No: S098164 Part: D350-766-021 Job No: 180530 Serial No/Batch: S098164 Revision: C Inspector: _____ Exp Date: _____ Instructions: TC STC SH08-5 Issue 1, EASA STC SR02557NY 08/08/15, EASA STC	Completed By _____
	ad hand / Supervisor approval Verification _____
	/ QA Coordinator Approval _____

Root Cause			
Environment ☐	No Re-verification ☐	Pressure ☐	tioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	side Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre N ☐	/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kin ☐	wrong Stock Pulled ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Out of Sequence ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Off-set ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Mislabeled ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Fit/Function ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Misaligned/off center ☐
Past Expiry Date ☐	Manufacturing Process ☐		Part Lost/Missing ☐
Misidentified ☐	Past Due ☐		Part Moved ☐
			Drawing ☐
			Finish ☐
			Misread ☐
			Turning Sequence ☐
OTHER : _____			

CR3523-4-03	16	36	0
D3889-041	1	0	0
D3890-041	1	0	0
D3891-041	1	3	0
D3891-042	1	1	0
D3944-1	1	8	0
D3945-041	4	3	0
D3948-041	3	8	0
D3948-043	4	0	0
MS21059L3	4	464	0

Part Specifications

Specifications could not be found.

Plex 7/9/18 2:50 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause			FAULT CATEGORY		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C

Date: 09.06.08

Change Record

Part Number D 350 -766-021

Page 1 of 1

Description INTERIOR PROTECTOR KIT, (AFT BAGGAGE PROTECTOR KIT)

[illegible]